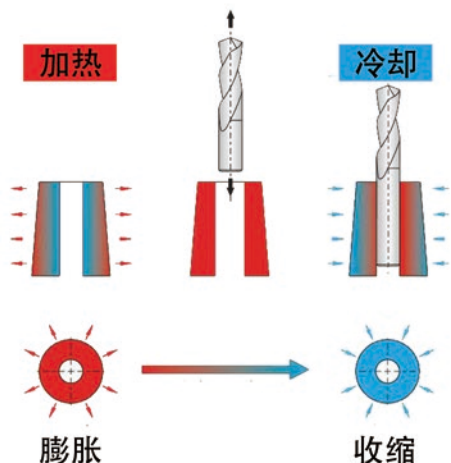




热缩刀柄系列 SHRINK FIT CHUCK SERIES

热胀刀柄采用了热胀冷缩的原理，用热感应装置使刀具的夹持部分在短时间内加热，刀柄内径扩张，然后立即将刀具装入刀柄中。刀柄冷却收缩，即可赋予刀柄均匀的夹持力。刀具和刀柄间不介入任何机械夹持部件，因此可以解决高速加工中极为重要的平衡、跳动精度及夹紧强度等问题。

The shrink fit chuck utilizes the principle of thermal expansion and contraction. A heating device is used to rapidly heat the clamping part of the tool holder, causing its inner diameter to expand. The tool is then immediately inserted into the holder. As the holder cools and contracts, it provides uniform clamping force. Since no mechanical clamping components are involved between the tool and the holder, it effectively addresses critical issues in high-speed machining, such as balance, runout accuracy, and clamping strength.



- 直径 < 6 mm 柄部公差为h5
直径 ≥ 6 mm 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 mm, tool shank tolerance h5
D ≥ 6 mm, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length

BT30 - SF A 4 - 90 - M22

刀柄类型
SHANK TYPE

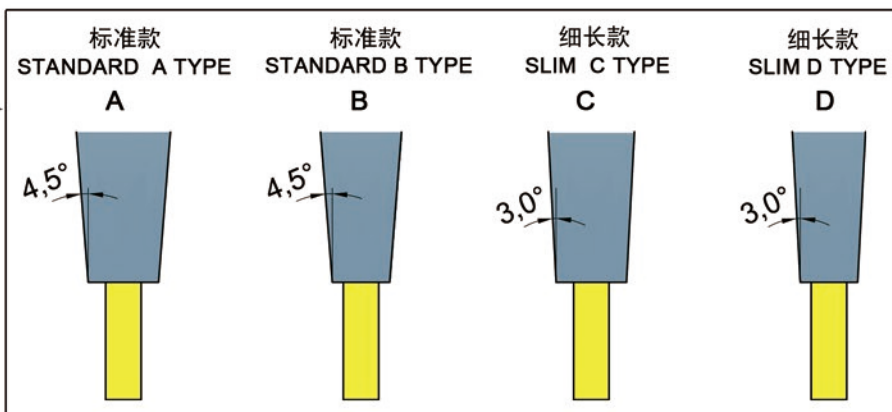
热缩配合
SHRINK FIT

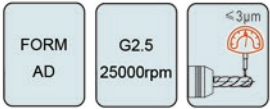
ΦD

L

有效长度
EFFECTIVE LENGTH

BT30
BT40
BT50
HSK40A
HSK40E
HSK50A
HSK50E
HSK63A
HSK63F
HSK100A
SK30
SK40
SK50
CAT30
CAT40
CAT50

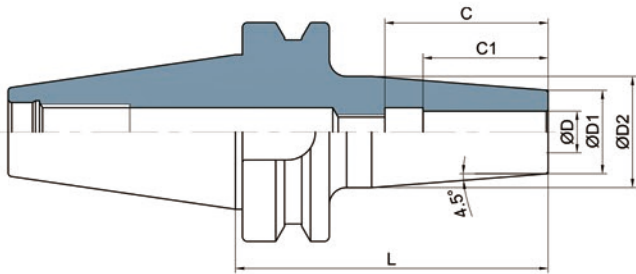




BT热缩刀柄-标准款

AC010110-AC010115 订单号 Order NO.

BT SHRINK FIT CHUCK-STANDARD
(JIS B 6339)



Order No	Type	ΦD	ΦD1	ΦD2	L	Insection Length C1	Insection Length C	N.W (kg)	Price
AC010110	BT30-SFA04-80	4	15	20	80	14	—		
AC010111	BT30-SFA06-80	6	21	27	80	25	36		
AC010112	BT30-SFA08-80	8	21	27	80	25	36		
AC010113	BT30-SFA010-80	10	24	32	80	31	42		
AC010114	BT30-SFA12-80	12	24	32	80	36	47		
AC010115	BT30-SFA16-80	16	27	34	80	39	50		

注意 Caution

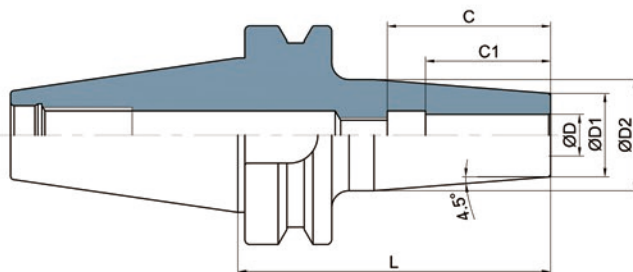
- 直径 < 6 m m 柄部公差为h5
- 直径 ≥ 6 m m 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 m m , tool shank tolerance h5
- D ≥ 6 m m , tool shank tolerance h6
- Using pull stud with hole,or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length



BT热缩刀柄-标准款

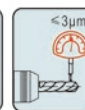
AC010210-AC010234 订单号 Order NO.

BT SHRINK FIT CHUCK-STANDARD
(JIS B 6339)



FORM
AD

G2.5
25000rpm



Order No	Type	ΦD	ΦD1	ΦD2	L	Insection Length C1	Insection Length C	N. W (kg)	Price
AC010210	BT40-SFA04-90	4	15	20	90	14	—	1.07	
AC010211	BT40-SFA06-90	6	21	27	90	25	36	1.2	
AC010212	BT40-SFA06-120	6	21	27	120	25	36	1.34	
AC010213	BT40-SFA06-160	6	21	27	160	25	36	1.5	
AC010214	BT40-SFA08-90	8	21	27	90	25	36	1.17	
AC010215	BT40-SFA08-120	8	21	27	120	25	36	1.31	
AC010216	BT40-SFA08-160	8	21	27	160	25	36	1.47	
AC010217	BT40-SFA10-90	10	24	32	90	31	42	1.21	
AC010218	BT40-SFA10-120	10	24	32	120	31	42	1.39	
AC010219	BT40-SFA10-160	10	24	32	160	31	42	1.6	
AC010220	BT40-SFA12-90	12	24	32	90	36	47	1.2	
AC010221	BT40-SFA12-120	12	24	32	120	36	47	1.37	
AC010222	BT40-SFA12-160	12	24	32	160	36	47	1.58	
AC010223	BT40-SFA14-90	14	27	34	90	36	47	1.24	
AC010224	BT40-SFA16-90	16	27	34	90	39	50	1.24	
AC010225	BT40-SFA16-120	16	27	34	120	39	50	1.43	
AC010226	BT40-SFA16-160	16	27	34	160	39	50	1.68	
AC010227	BT40-SFA18-90	18	33	42	90	39	50	1.34	
AC010228	BT40-SFA20-90	20	33	42	90	41	52	1.34	
AC010229	BT40-SFA20-120	20	33	42	120	41	52	1.63	
AC010230	BT40-SFA20-160	20	33	42	160	41	52	2.02	
AC010231	BT40-SFA25-100	25	44	53	100	47	58	1.74	
AC010232	BT40-SFA25-160	25	44	53	160	47	58	2.71	
AC010233	BT40-SFA32-100	32	44	53	100	47	58	1.54	
AC010234	BT40-SFA32-160	32	44	53	160	47	58	2.51	

注意 Caution

- 直径 < 6 mm 柄部公差为h5
直径 ≥ 6 mm 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 mm, tool shank tolerance h5
D ≥ 6 mm, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length

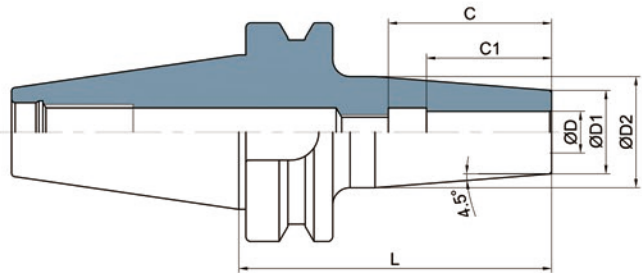




JBBT热缩刀柄-标准款

AJ010210-AJ010234 订单号 Order NO.

JBBT SHRINK FIT CHUCK-STANDARD
(JIS B 6339)



FORM
AD

G2.5
25000rpm



Order No	Type	ΦD	$\Phi D1$	$\Phi D2$	L	Insection Length C1	Insection Length C	N. W (kg)	Price
AJ010210	JBBT40-SFA04-90	4	15	20	90	14	—	1.07	
AJ010211	JBBT40-SFA06-90	6	21	27	90	25	36	1.2	
AJ010212	JBBT40-SFA06-120	6	21	27	120	25	36	1.34	
AJ010213	JBBT40-SFA06-160	6	21	27	160	25	36	1.5	
AJ010214	JBBT40-SFA08-90	8	21	27	90	25	36	1.17	
AJ010215	JBBT40-SFA08-120	8	21	27	120	25	36	1.31	
AJ010216	JBBT40-SFA08-160	8	21	27	160	25	36	1.47	
AJ010217	JBBT40-SFA10-90	10	24	32	90	31	42	1.21	
AJ010218	JBBT40-SFA10-120	10	24	32	120	31	42	1.39	
AJ010219	JBBT40-SFA10-160	10	24	32	160	31	42	1.6	
AJ010220	JBBT40-SFA12-90	12	24	32	90	36	47	1.2	
AJ010221	JBBT40-SFA12-120	12	24	32	120	36	47	1.37	
AJ010222	JBBT40-SFA12-160	12	24	32	160	36	47	1.58	
AJ010223	JBBT40-SFA14-90	14	27	34	90	36	47	1.24	
AJ010224	JBBT40-SFA16-90	16	27	34	90	39	50	1.24	
AJ010225	JBBT40-SFA16-120	16	27	34	120	39	50	1.43	
AJ010226	JBBT40-SFA16-160	16	27	34	160	39	50	1.68	
AJ010227	JBBT40-SFA18-90	18	33	42	90	39	50	1.34	
AJ010228	JBBT40-SFA20-90	20	33	42	90	41	52	1.34	
AJ010229	JBBT40-SFA20-120	20	33	42	120	41	52	1.63	
AJ010230	JBBT40-SFA20-160	20	33	42	160	41	52	2.02	
AJ010231	JBBT40-SFA25-100	25	44	53	100	47	58	1.74	
AJ010232	JBBT40-SFA25-160	25	44	53	160	47	58	2.71	
AJ010233	JBBT40-SFA32-100	32	44	53	100	47	58	1.54	
AJ010234	JBBT40-SFA32-160	32	44	53	160	47	58	2.51	

注意 Caution

- 直径 $< 6\text{ mm}$ 柄部公差为 $h5$
直径 $\geq 6\text{ mm}$ 柄部公差为 $h6$
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- $D < 6\text{ mm}$, tool shank tolerance $h5$
 $D \geq 6\text{ mm}$, tool shank tolerance $h6$
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length





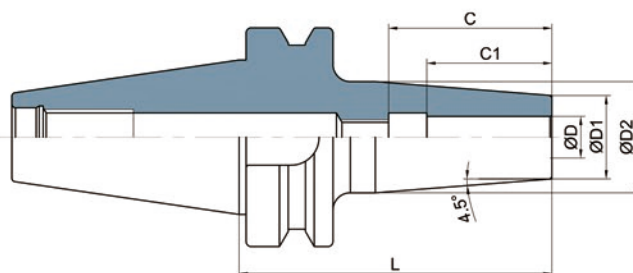
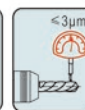
BT热缩刀柄-标准款

AC010310-AC010334 订单号 Order NO.

BT SHRINK FIT CHUCK-STANDARD
(JIS B 6339)

FORM
AD

G2.5
15000rpm



Order No	Type	ϕD	$\phi D1$	$\phi D2$	L	Insection Length C1	Insection Length C	N. W (kg)	Price
AC010310	BT50-SFA04-90	4	15	20	90	14	—	1.07	
AC010311	BT50-SFA06-90	6	21	27	90	25	36	1.2	
AC010312	BT50-SFA06-120	6	21	27	120	25	36	1.34	
AC010313	BT50-SFA06-160	6	21	27	160	25	36	1.5	
AC010314	BT50-SFA08-90	8	21	27	90	25	36	1.17	
AC010315	BT50-SFA08-120	8	21	27	120	25	36	1.31	
AC010316	BT50-SFA08-160	8	21	27	160	25	36	1.47	
AC010317	BT50-SFA10-90	10	24	32	90	31	42	1.21	
AC010318	BT50-SFA10-120	10	24	32	120	31	42	1.39	
AC010319	BT50-SFA10-160	10	24	32	160	31	42	1.6	
AC010320	BT50-SFA12-90	12	24	32	90	36	47	1.2	
AC010321	BT50-SFA12-120	12	24	32	120	36	47	1.37	
AC010322	BT50-SFA12-160	12	24	32	160	36	47	1.58	
AC010323	BT50-SFA14-90	14	27	34	90	36	47	1.24	
AC010324	BT50-SFA16-90	16	27	34	90	39	50	1.24	
AC010325	BT50-SFA16-120	16	27	34	120	39	50	1.43	
AC010326	BT50-SFA16-160	16	27	34	160	39	50	1.68	
AC010327	BT50-SFA18-90	18	33	42	90	39	50	1.34	
AC010328	BT50-SFA20-90	20	33	42	90	41	52	1.34	
AC010329	BT50-SFA20-120	20	33	42	120	41	52	1.63	
AC010330	BT50-SFA20-160	20	33	42	160	41	52	2.02	
AC010331	BT50-SFA25-100	25	44	53	100	47	58	1.74	
AC010332	BT50-SFA25-160	25	44	53	160	47	58	2.71	
AC010333	BT50-SFA32-100	32	44	53	100	47	58	1.54	
AC010334	BT50-SFA32-160	32	44	53	160	47	58	2.51	

注意 Caution

- 直径 $< 6\text{ m m}$ 柄部公差为 h5
直径 $\geq 6\text{ m m}$ 柄部公差为 h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- $D < 6\text{ m m}$, tool shank tolerance h5
 $D \geq 6\text{ m m}$, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length





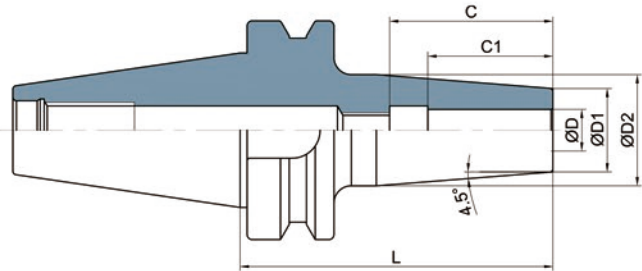
JBBT热缩刀柄-标准款

AJ010310-AJ010334 订单号 Order NO.

JBBT SHRINK FIT CHUCK-STANDARD
(JIS B 6339)

FORM
AD

G2.5
15000rpm



Order No	Type	ϕD	$\phi D1$	$\phi D2$	L	Insection Length C1	Insection Length C	N. W (kg)	Price
AJ010310	JBBT50-SFA04-90	4	15	20	90	14	—	1.07	
AJ010311	JBBT50-SFA06-90	6	21	27	90	25	36	1.2	
AJ010312	JBBT50-SFA06-120	6	21	27	120	25	36	1.34	
AJ010313	JBBT50-SFA06-160	6	21	27	160	25	36	1.5	
AJ010314	JBBT50-SFA08-90	8	21	27	90	25	36	1.17	
AJ010315	JBBT50-SFA08-120	8	21	27	120	25	36	1.31	
AJ010316	JBBT50-SFA08-160	8	21	27	160	25	36	1.47	
AJ010317	JBBT50-SFA10-90	10	24	32	90	31	42	1.21	
AJ010318	JBBT50-SFA10-120	10	24	32	120	31	42	1.39	
AJ010319	JBBT50-SFA10-160	10	24	32	160	31	42	1.6	
AJ010320	JBBT50-SFA12-90	12	24	32	90	36	47	1.2	
AJ010321	JBBT50-SFA12-120	12	24	32	120	36	47	1.37	
AJ010322	JBBT50-SFA12-160	12	24	32	160	36	47	1.58	
AJ010323	JBBT50-SFA14-90	14	27	34	90	36	47	1.24	
AJ010324	JBBT50-SFA16-90	16	27	34	90	39	50	1.24	
AJ010325	JBBT50-SFA16-120	16	27	34	120	39	50	1.43	
AJ010326	JBBT50-SFA16-160	16	27	34	160	39	50	1.68	
AJ010327	JBBT50-SFA18-90	18	33	42	90	39	50	1.34	
AJ010328	JBBT50-SFA20-90	20	33	42	90	41	52	1.34	
AJ010329	JBBT50-SFA20-120	20	33	42	120	41	52	1.63	
AJ010330	JBBT50-SFA20-160	20	33	42	160	41	52	2.02	
AJ010331	JBBT50-SFA25-100	25	44	53	100	47	58	1.74	
AJ010332	JBBT50-SFA25-160	25	44	53	160	47	58	2.71	
AJ010333	JBBT50-SFA32-100	32	44	53	100	47	58	1.54	
AJ010334	JBBT50-SFA32-160	32	44	53	160	47	58	2.51	

注意 Caution

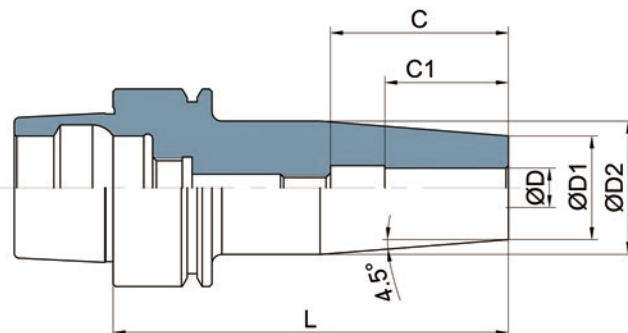
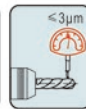
- 直径 $< 6\text{ m m}$ 柄部公差为 h5
直径 $\geq 6\text{ m m}$ 柄部公差为 h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- $D < 6\text{ m m}$, tool shank tolerance h5
 $D \geq 6\text{ m m}$, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length





HSK热缩刀柄-标准款

AC010410-AC010615 订单号 Order NO.

HSK SHRINK FIT CHUCK-STANDARD
(DIN 69893)FORM
ADG2.5
25000rpm

Order No	Type	ΦD	$\Phi D1$	$\Phi D2$	L	Insection Length C1	Insection Length C	N.W(kg)	Price
AC010410	HSK32E-SFA03-60	3	15	20	60	9	20		
AC010411	HSK32E-SFA04-60	4	15	20	60	14	20		
AC010412	HSK32E-SFA06-70	6	21	26	70	25	36		
AC010413	HSK32E-SFA08-70	8	21	26	70	25	36		
AC010414	HSK32E-SFA10-80	10	24	32	80	25	42		
AC010510	HSK40E-SFA04-60	4	15	20	60	14	20		
AC010511	HSK40E-SFA06-60	6	21	27	60	25	36		
AC010512	HSK40E-SFA06-80	6	21	27	80	25	36		
AC010513	HSK40E-SFA08-60	8	21	27	60	25	36		
AC010514	HSK40E-SFA08-80	8	21	27	80	25	36		
AC010515	HSK40E-SFA10-60	10	24	32	60	31	42		
AC010516	HSK40E-SFA10-90	10	24	32	90	31	42		
AC010517	HSK40E-SFA12-60	12	24	32	60	36	47		
AC010518	HSK40E-SFA12-90	12	24	32	90	36	47		
AC010610	HSK50E-SFA04-60	4	15	20	60	14	20		
AC010611	HSK50E-SFA06-80	6	21	27	80	25	36		
AC010612	HSK50E-SFA08-80	8	21	27	80	25	36		
AC010613	HSK50E-SFA10-85	10	24	32	85	31	42		
AC010614	HSK50E-SFA12-90	12	24	32	90	36	47		
AC010615	HSK50E-SFA16-95	16	27	34	95	39	50		

⚠ 注意 Caution

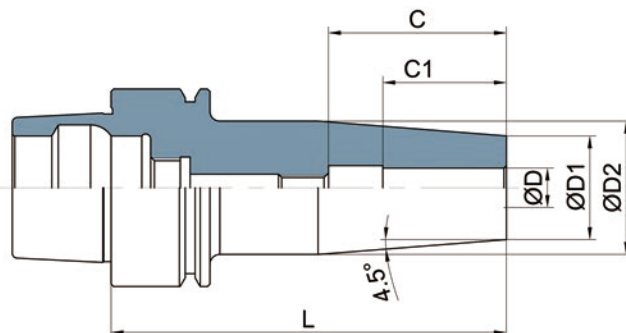
- 直径 $< 6\text{ m m}$ 柄部公差为 h5
直径 $\geq 6\text{ m m}$ 柄部公差为 h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- $D < 6\text{ m m}$, tool shank tolerance h5
 $D \geq 6\text{ m m}$, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length



HSK热缩刀柄-标准款

AC010710-AC010740 订单号 Order NO.

HSK SHRINK FIT CHUCK-STANDARD
(DIN 69893)



Order No	Type	ΦD	ΦD1	ΦD2	L	Insection Length C1	Insection Length C	N.W (kg)	Price
AC010710	HSK63A-SFA04-80	4	15	20	80	14	—		
AC010711	HSK63A-SFA06-80	6	21	27	80	25	36		
AC010712	HSK63A-SFA06-120	6	21	27	120	25	36		
AC010713	HSK63A-SFA06-160	6	21	27	160	25	36		
AC010714	HSK63A-SFA06-200	6	21	27	200	25	36		
AC010715	HSK63A-SFA08-80	8	21	27	80	25	36		
AC010716	HSK63A-SFA08-120	8	21	27	120	25	36		
AC010717	HSK63A-SFA08-160	8	21	27	160	25	36		
AC010718	HSK63A-SFA08-200	8	21	27	200	25	36		
AC010719	HSK63A-SFA10-85	10	24	32	85	31	42		
AC010720	HSK63A-SFA10-120	10	24	32	120	31	42		
AC010721	HSK63A-SFA10-160	10	24	32	160	31	42		
AC010722	HSK63A-SFA10-200	10	24	32	200	31	42		
AC010723	HSK63A-SFA12-90	12	24	32	90	36	47		
AC010724	HSK63A-SFA12-120	12	24	32	120	36	47		
AC010725	HSK63A-SFA12-160	12	24	32	160	36	47		
AC010726	HSK63A-SFA12-200	12	24	32	200	36	47		
AC010727	HSK63A-SFA14-90	14	27	34	90	36	47		
AC010728	HSK63A-SFA16-95	16	27	34	90	39	50		
AC010729	HSK63A-SFA16-120	16	27	34	120	39	50		
AC010730	HSK63A-SFA16-160	16	27	34	160	39	50		
AC010731	HSK63A-SFA16-200	16	27	34	200	39	50		
AC010732	HSK63A-SFA18-95	18	33	42	90	39	50		
AC010733	HSK63A-SFA20-100	20	33	42	90	41	52		
AC010734	HSK63A-SFA20-120	20	33	42	120	41	52		
AC010735	HSK63A-SFA20-160	20	33	42	160	41	52		
AC010736	HSK63A-SFA25-115	25	44	53	100	47	58		
AC010737	HSK63A-SFA25-160	25	44	53	160	47	58		
AC010738	HSK63A-SFA25-200	25	44	53	200	47	58		
AC010739	HSK63A-SFA32-120	32	44	53	100	47	58		
AC010740	HSK63A-SFA32-160	32	44	53	160	47	58		

注意 Caution

- 直径 < 6 m m 柄部公差为h5
直径 ≥ 6 m m 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 m m, tool shank tolerance h5
D ≥ 6 m m, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length

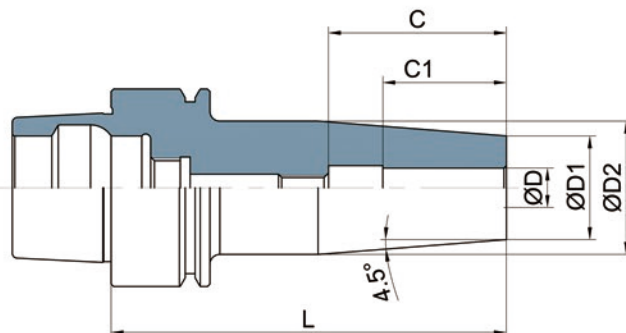




HSK热缩刀柄-标准款

AC010810-AC010839 订单号 Order NO.

HSK SHRINK FIT CHUCK-STANDARD
(DIN 69893)



Order No	Type	ΦD	ΦD1	ΦD2	L	Insection Length C1	Insection Length C	N.W(kg)	Price
AC010811	HSK100A-SFA06-85	6	21	27	85	25	36		
AC010812	HSK100A-SFA06-120	6	21	27	120	25	36		
AC010813	HSK100A-SFA06-160	6	21	27	160	25	36		
AC010814	HSK100A-SFA06-200	6	21	27	200	25	36		
AC010815	HSK100A-SFA08-85	8	21	27	85	25	36		
AC010816	HSK100A-SFA08-120	8	21	27	120	25	36		
AC010817	HSK100A-SFA08-160	8	21	27	160	25	36		
AC010818	HSK100A-SFA08-200	8	21	27	200	25	36		
AC010819	HSK100A-SFA10-90	10	24	32	90	31	42		
AC010820	HSK100A-SFA10-120	10	24	32	120	31	42		
AC010821	HSK100A-SFA10-160	10	24	32	160	31	42		
AC010822	HSK100A-SFA10-200	10	24	32	200	31	42		
AC010823	HSK100A-SFA12-95	12	24	32	95	36	47		
AC010824	HSK100A-SFA12-120	12	24	32	120	36	47		
AC010825	HSK100A-SFA12-160	12	24	32	160	36	47		
AC010826	HSK100A-SFA12-200	12	24	32	200	36	47		
AC010827	HSK100A-SFA14-95	14	27	34	95	36	47		
AC010828	HSK100A-SFA16-100	16	27	34	100	39	50		
AC010829	HSK100A-SFA16-160	16	27	34	160	39	50		
AC010830	HSK100A-SFA16-200	16	27	34	200	39	50		
AC010831	HSK100A-SFA18-100	18	33	42	100	39	50		
AC010832	HSK100A-SFA20-100	20	33	42	100	41	52		
AC010833	HSK100A-SFA20-160	20	33	42	160	41	52		
AC010834	HSK100A-SFA20-200	20	33	42	200	41	52		
AC010835	HSK100A-SFA25-115	25	44	53	115	47	58		
AC010836	HSK100A-SFA25-160	25	44	53	160	47	58		
AC010837	HSK100A-SFA25-200	25	44	53	200	47	58		
AC010838	HSK100A-SFA32-120	32	44	53	120	47	58		
AC010839	HSK100A-SFA32-160	32	44	53	160	47	58		

注意 Caution

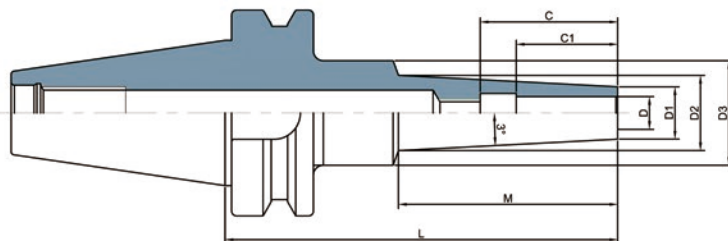
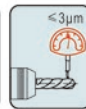
- 直径 < 6 m m 柄部公差为h5
直径 ≥ 6 m m 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 m m, tool shank tolerance h5
D ≥ 6 m m, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length





BT热缩刀柄-细长款

AC010910-AC010933 订单号 Order NO.

BT SHRINK FIT CHUCK-SLIM
(JIS B 6339)FORM
ADG2.5
25000rpm

Order No	Type	ΦD	ΦD1	ΦD2	ΦD3	M	L	Insection Length C1	Insection Length C	N.W(kg)	Price
AC010910	BT40-SFC06-95-M42	6	10	14.4	25	42	95	14	—		
AC010911	BT40-SFC06-120-M67	6	10	17	25	67	120	14	—		
AC010912	BT40-SFC06-150-M67	6	10	17	25	67	150	14	—		
AC010913	BT40-SFC06-150-M97	6	10	20.2	32	97	150	14	—		
AC010914	BT40-SFC08-95-M42	8	13	17.4	32	42	95	25	36		
AC010915	BT40-SFC08-120-M67	8	13	20	32	67	120	25	36		
AC010916	BT40-SFC08-150-M67	8	13	20	32	67	150	25	36		
AC010917	BT40-SFC08-150-M97	8	13	23.2	32	97	150	25	36		
AC010918	BT40-SFC10-95-M42	10	16	20.4	32	42	95	31	42		
AC010919	BT40-SFC10-120-M67	10	16	23	32	67	120	31	42		
AC010920	BT40-SFC10-150-M67	10	16	23	32	67	150	31	42		
AC010921	BT40-SFC10-150-M97	10	16	26.2	32	97	150	31	42		
AC010922	BT40-SFC12-95-M42	12	19	23.4	32	42	95	36	47		
AC010923	BT40-SFC12-120-M67	12	19	26	32	67	120	36	47		
AC010924	BT40-SFC12-150-M67	12	19	26	32	67	150	36	47		
AC010925	BT40-SFC12-150-M97	12	19	29.2	42	97	150	36	47		
AC010926	BT40-SFC16-95-M42	16	24	28.4	42	42	95	39	50		
AC010927	BT40-SFC16-120-M67	16	24	31	42	67	120	39	50		
AC010928	BT40-SFC16-150-M67	16	24	31	42	67	150	39	50		
AC010929	BT40-SFC16-150-M97	16	24	34.2	42	97	150	39	50		
AC010930	BT40-SFC20-95-M42	20	29	33.4	42	42	95	41	52		
AC010931	BT40-SFC20-120-M67	20	29	36	42	67	120	41	52		
AC010932	BT40-SFC20-150-M67	20	29	36	42	67	150	41	52		
AC010933	BT40-SFC20-150-M97	20	29	39.2	53	97	150	41	52		

⚠ 注意 Caution

- 直径 < 6 mm 柄部公差为h5
直径 ≥ 6 mm 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- D < 6 mm, tool shank tolerance h5
D ≥ 6 mm, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length



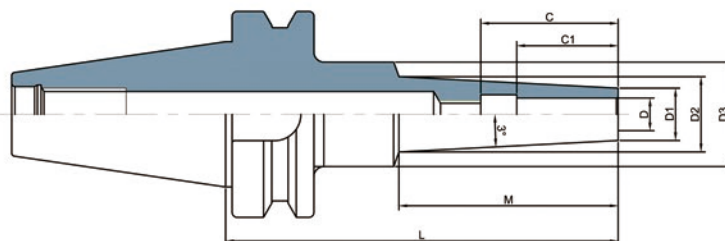
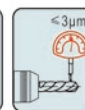
BT热缩刀柄-细长款

AC011010-AC011031 订单号Order NO.

BT SHRINK FIT CHUCK-SLIM
(JIS B 6339)

FORM
AD

G2.5
25000rpm



Order No	Type	ΦD	$\Phi D1$	$\Phi D2$	$\Phi D3$	M	L	Insection Length C1	Insection Length C	N.W(kg)	Price
AC011010	BT40-SFD06-95-M42	6	14	18.4	32	42	95	14	—		
AC011011	BT40-SFD06-120-M67	6	14	21	32	67	120	14	—		
AC011012	BT40-SFD06-150-M67	6	14	21	32	67	150	14	—		
AC011013	BT40-SFD08-95-M42	8	18	22.4	32	42	95	25	36		
AC011014	BT40-SFD08-120-M67	8	18	25	36	67	120	25	36		
AC011015	BT40-SFD08-150-M67	8	18	25	32	67	150	25	36		
AC011016	BT40-SFD10-95-M42	10	22	26.4	32	42	95	31	42		
AC011017	BT40-SFD10-120-M67	10	22	29	42	67	120	31	42		
AC011018	BT40-SFD10-150-M67	10	22	29	42	67	150	31	42		
AC011019	BT40-SFD12-95-M42	12	26	30.4	42	42	95	36	47		
AC011020	BT40-SFD12-120-M67	12	26	33	50	67	120	36	47		
AC011021	BT40-SFD12-150-M67	12	26	33	42	67	150	36	47		
AC011022	BT40-SFD16-95-M42	16	32	36.4	42	42	95	39	50		
AC011023	BT40-SFD16-120-M67	16	32	39	42	67	120	39	50		
AC011024	BT40-SFD16-150-M67	16	32	39	42	67	150	39	50		
AC011025	BT40-SFD20-95-M42	20	38	42.4	53	42	95	41	52		
AC011026	BT40-SFD20-120-M67	20	38	45	53	67	120	41	52		
AC011027	BT40-SFD20-150-M67	20	38	45	50	67	150	41	52		
AC011028	BT40-SFD25-95-M42	25	45	49.6	53	42	95	47	58		
AC011029	BT40-SFD25-125-M42	25	45	49.6	53	67	120	47	58		
AC011030	BT40-SFD25-155-M42	25	45	49.6	53	67	150	47	58		
AC011031	BT40-SFD32-95-M42	32	54	58.4	63	42	95	47	58		

注意 Caution

- 直径 $< 6\text{ mm}$ 柄部公差为h5
直径 $\geq 6\text{ mm}$ 柄部公差为h6
- 使用加热时请使用通水拉钉或者把拉钉卸掉
- 严格按照要求的夹刀长度伸入刀具
- $D < 6\text{ mm}$, tool shank tolerance h5
 $D \geq 6\text{ mm}$, tool shank tolerance h6
- Using pull stud with hole, or remove pull stud when heating
- Always insert the cutting tool into the holder beyond min. clamping length





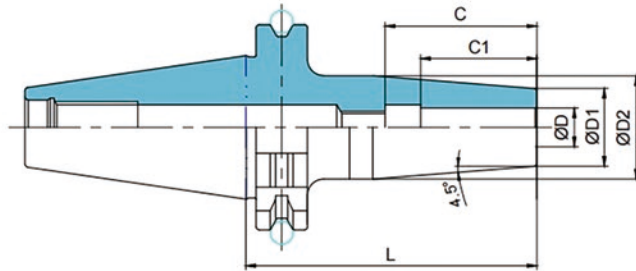
SK热缩刀柄

AC01110-AC011213 订单号 Order NO.

SK SHRINK FIT CHUCK-SLIM
(DIN69871)

FORM
AD

G2.5
25000rpm



Order No.	Type	ΦD	$\Phi D1$	$\Phi D2$	L	Clamping length C1(Min)	Clamping length C(Max)	N.W (kg)	Price
AC011110	SK40-SFA04-80	4	15	20	80	14	-	0.92	
AC011111	SK40-SFA06-80	6	21	27	80	25	36	1.03	
AC011112	SK40-SFA06-120	6	21	27	120	25	36	1.2	
AC011113	SK40-SFA06-160	6	21	27	160	25	36	1.36	
AC011114	SK40-SFA08-80	8	21	27	80	25	36	1.01	
AC011115	SK40-SFA08-120	8	21	27	120	25	36	1.17	
AC011116	SK40-SFA08-160	8	21	27	160	25	36	1.32	
AC011117	SK40-SFA10-80	10	24	32	80	31	42	1.05	
AC011118	SK40-SFA10-120	10	24	32	120	31	42	1.29	
AC011119	SK40-SFA10-160	10	24	32	160	31	42	1.51	
AC011120	SK40-SFA12-80	12	24	32	80	36	47	1.23	
AC011121	SK40-SFA12-120	12	24	32	120	36	47	1.53	
AC011122	SK40-SFA12-160	12	24	32	160	36	47	1.77	
AC011123	SK40-SFA16-80	16	27	34	80	39	50	1.1	
AC011124	SK40-SFA16-120	16	27	34	120	39	50	1.33	
AC011125	SK40-SFA16-160	16	27	34	160	39	50	1.87	
AC011126	SK40-SFA20-80	20	33	42	80	41	52	1.16	
AC011127	SK40-SFA20-120	20	33	42	120	41	52	1.56	
AC011128	SK40-SFA20-160	20	33	42	160	41	52	1.94	
AC011129	SK40-SFA25-120	25	44	53	120	47	58	1.72	
AC011130	SK40-SFA25-160	25	44	53	160	47	58	2.69	
AC011131	SK40-SFA32-120	32	44	53	120	47	58	1.52	
AC011132	SK40-SFA32-160	32	44	53	160	47	58	2.48	
AC011210	SK50-SFA06-80	6	21	27	80	25	36	2.78	
AC011211	SK50-SFA06-120	6	21	27	120	25	36	2.94	
AC011212	SK50-SFA06-160	6	21	27	160	25	36	3.1	
AC011213	SK50-SFA08-80	8	21	27	80	25	36	2.77	
AC011214	SK50-SFA08-120	8	21	27	120	25	36	2.82	
AC011215	SK50-SFA08-160	8	21	27	160	25	36	3.07	
AC011216	SK50-SFA10-80	10	24	32	80	31	42	2.81	
AC011217	SK50-SFA10-120	10	24	32	120	31	42	3.04	
AC011218	SK50-SFA10-160	10	24	32	160	31	42	3.26	
AC011219	SK50-SFA12-80	12	24	32	80	36	47	2.79	
AC011220	SK50-SFA12-120	12	24	32	120	36	47	3.02	
AC011221	SK50-SFA12-160	12	24	32	160	36	47	3.23	
AC011222	SK50-SFA16-80	16	27	34	80	39	50	2.82	
AC011223	SK50-SFA16-120	16	27	34	120	39	50	3.02	
AC011224	SK50-SFA16-160	16	27	34	160	39	50	3.22	
AC011225	SK50-SFA20-80	20	33	42	80	41	52	2.93	
AC011226	SK50-SFA20-120	20	33	42	120	41	52	3.31	
AC011227	SK50-SFA20-160	20	33	42	160	41	52	3.66	
AC011228	SK50-SFA25-100	25	44	53	120	47	58	3.47	
AC011229	SK50-SFA25-160	25	44	53	160	47	58	4.42	
AC011230	SK50-SFA32-100	32	44	53	120	47	58	3.31	
AC011231	SK50-SFA32-160	32	44	53	160	47	58	4.2	

