



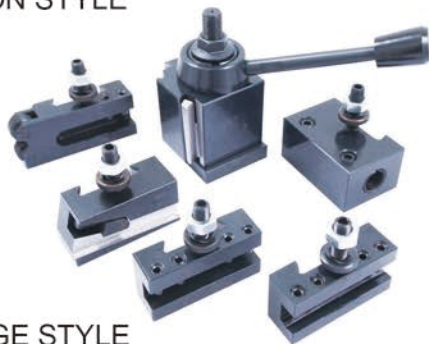
快换刀架系列

▼ A1371010-A1371114 订单号 Order NO.

QUICK CHANGE TOOL POST SET



PISTON STYLE



WEDGE STYLE

- 产品工作表面热处理和精磨
All working parts hardened and ground
- 可进行车外圆、车端面、切槽、切断、滚花、钻铰孔、镗孔等加工
It can finish cylindrical facing ,end facing,cutting drilling,reaming,boring as well as other procesing
- 可机外装刀，替代传统四方刀架，实现快速车削的理想产品。
It realizes to mount tool outside the machine tool
It is satisfactory accessories in place of square turrets
- 产品换刀迅速，定位精度高，刚性强等特点。
It has exchange tool quickly,high precision, rigidity strong etc

活塞式快换刀架套装：1个刀刀架、5个刀夹 Piston Type Post Sets: 1 Tool Post, 5 Tool-holders

Order NO.	Type 规格	套装组成 SET INCLUDES	重量N.W/KG	Price
A1371010	JH-100-00	JH20-100、JH20-101、JH20-102、JH20-104、JH20-107、JH20-110	5	
A1371011	JH-200-00	JH20-200、JH20-201、JH20-202、JH20-204、JH20-207、JH20-210	7.85	
A1371012	JH-300-00	JH20-300、JH20-301、JH20-302、JH20-304、JH20-307、JH20-310	11.33	
A1371013	JH-400-00	JH20-400、JH20-401、JH20-402、JH20-404、JH20-407、JH20-410	20.76	

楔式快换刀架套装：1个刀刀架、5个刀夹 Wedge Type Post Sets: 1 Tool Post, 5 Tool-holders

Order NO.	Type 规格	套装组成 SET INCLUDES	重量N.W/KG	Price
A1371110	JH-000-00	JH20-000、JH20-001、JH20-002、JH20-004、JH20-007、JH20-010	3.5	
A1371111	JH-111-00	JH20-111、JH20-101、JH20-102、JH20-104、JH20-107、JH20-110	5	
A1371112	JH-222-00	JH20-222、JH20-201、JH20-202、JH20-204、JH20-207、JH20-210	7.85	
A1371113	JH-333-00	JH20-333、JH20-301、JH20-302、JH20-304、JH20-307、JH20-310	11.33	
A1371114	JH-444-00	JH20-444、JH20-401、JH20-402、JH20-404、JH20-407、JH20-410	20.76	



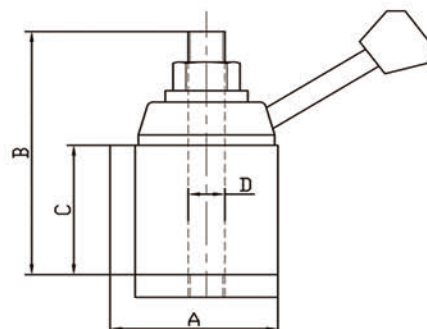


活塞式夹紧刀架

▼A1351010-A1351013 订单号 Order NO.

QUICK CHANGE TOOL POST(PISTON STYLE)

- 产品工作表面热处理和精磨
All working parts hardened and ground
- 产品精密设计，确保了重复定位精度。
Both are precision engineered to assure repetitive accuracy



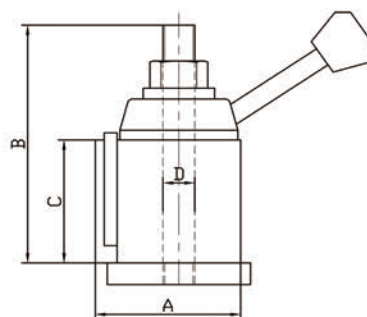
Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	M	Swing Dia 回转直径	N.W KG	Price
A1381010	JH20-100	2-1/2	3-7/8	2-1/4	9/16	M14X1.5	12	2.23	
A1381011	JH20-200	3	4-5/8	2-3/4	5/8	M16X1.5	10~15	4	
A1381012	JH20-300	3-3/8	5-1/8	3	3/4	M20X2	13~18	5.72	
A1381013	JH20-400	4	6-1/4	3-5/8	7/8	M22X2	14~20	10	

楔式快换刀架

▼A1361010-A1361014 订单号 Order NO.

QUICK CHANGE TOOL POST(WEDGE STYLE)

- 产品工作表面热处理和精磨
All working parts hardened and ground
- 产品精密设计，确保了重复定位精度。
Both are precision engineered to assure repetitive accuracy



Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	M	Swing Dia 回转直径	N.W KG	Price
A1391010	JH20-000	1-3/4	2-15/16	1-9/16	3/8	M10X1.5	8	1.56	
A1391011	JH20-111	2-1/2	3-7/8	2-1/4	9/16	9/16"-18UNF	12	2.23	
A1391012	JH20-222	3	4-5/8	2-3/4	5/8	5/8"-18UNF	10~15	4	
A1391013	JH20-333	3-3/8	5-1/8	3	3/4	3/4"-16UNF	13~18	5.72	
A1391014	JH20-444	4	6-1/4	3-5/8	7/8	7/8"-14UNF	14~20	10	

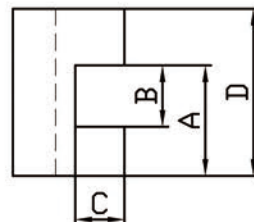
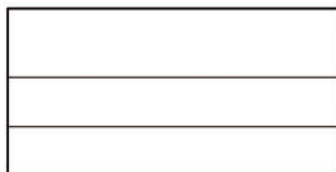




车削刀夹

▼A1401010-A1401014 订单号 Order NO.

TURNING AND FACING HOLDER



Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	Capacity Tool Bit (in) 夹持刀柄范围	N.W KG	Price
A1401010	JH20-001	0.66	0.5	0.327	1.1	3/16-1/2	0.28	
A1401011	JH20-101	1	1/2	29/64	1-1/2	3/16-1/2	0.4	
A1401012	JH20-201	1-1/8	5/8	1/2	1-3/4	1/4-5/8	0.7	
A1401013	JH20-301	1-7/16	3/4	5/8	2-1/8	1/2-3/4	1.11	
A1401014	JH20-401	1-23/32	1	3/4	2-1/2	1/2-1	1.75	

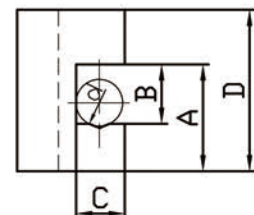
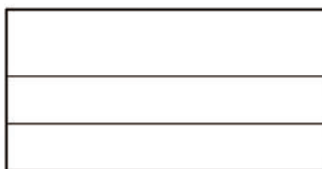
车镗削用刀夹

▼A1421010-A1421014 订单号 Order NO.

TURNING, BORING AND FACING HOLDER



- V型槽用来夹持圆柄镗杆及刀具，也可装方体车刀，进行端面、外圆、镗孔等切削加工
V groove hold round shank boring bars and tools as well as square tool bits to machine end face, external, cutting, boring etc



Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	Capacity Tool Bit (in) 夹持刀柄范围	N.W KG	Price
A1411010	JH20-002	0.66	0.5	0.327	1.1	3/16-1/2	0.28	
A1411011	JH20-102	1	1/2	29/64	1-1/2	3/16-1/2	0.4	
A1411012	JH20-202	1-1/8	5/8	1/2	1-3/4	1/4-5/8	0.7	
A1411013	JH20-302	1-7/16	3/4	5/8	2-1/8	1/2-3/4	1.11	
A1411014	JH20-402	1-23/32	1	3/4	2-1/2	1/2-1	1.75	





强力镗削刀夹

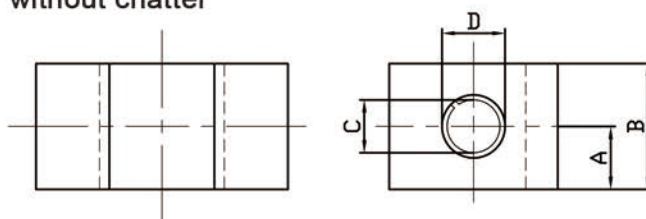
▼A1421010-A1421018 订单号 Order NO.

HEAVY DUTY BORING BAR HOLDER



- 采用直柄钻头和圆柄刀具，可进行钻孔、扩孔、镗孔等切削加工，通过胀套可调整镗杆直径，刚性好、切削时不发生颤动

Use straight shank drilling and reaming, boring etc, Equipped with a split bushing to accommodate a boring bar of small diameter. It grips with extreme rigidity. Cuts smoothly without chatter



Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	N.W KG	Price
A1421010	JH20-004	0.47	1.18	3/8	1/2	0.63	
A1421011	JH20-104	3/4	1-1/2	5/8	3/4	0.9	
A1421012	JH20-204	7/8	1-3/4	3/4	1	1.52	
A1421013	JH20-304	1	2.00	3/4	1	2.16	
A1421014	JH20-404	1-1/4	2-1/2	1	1-1/4	3.47	
A1421015	JH20-141	7/8	1-3/4	3/4	1	1.35	
A1421016	JH20-241	1	2	1	1-1/4	2.12	
A1421017	JH20-341	1-1/8	2-1/4	1	1-1/4	3.05	
A1421018	JH20-441	1-3/8	2-3/4	1-1/4	1-1/2	4.35	

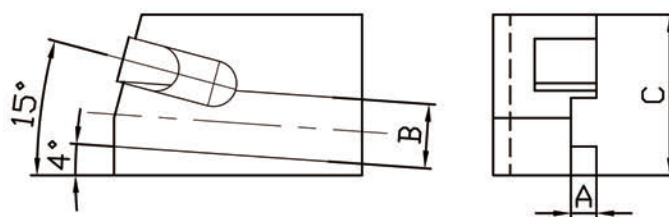
切断刀夹

▼A1431010-A1431015 订单号 Order NO.

UNIVERSAL PARTING BLADE TOOL HOLDER



- 装方体车刀进行切槽，切断等加工
Use square tool to make slot cut off etc



Order NO.	Type 规格	A(in)	B(in)	C(in)	D(in)	Blade height (in) 刀片高度	N.W KG	Price
A1431010	JH20-007	0.126	0.55	1.38	13/16	1/2	0.37	
A1431011	JH20-007 (0°)	0.126	0.55	1.38	5/8	1/2	0.37	
A1431012	JH20-107	3/16	1/2	1-1/2	13/16	1/2	0.53	
A1431013	JH20-207	3/16	11/16	1-3/4	1	11/16	0.9	
A1431014	JH20-307	3/16	3/4	2	1-3/16	3/4	1.2	
A1431015	JH20-407	1/4	7/8	2-1/2	1-7/16	7/8	1.82	



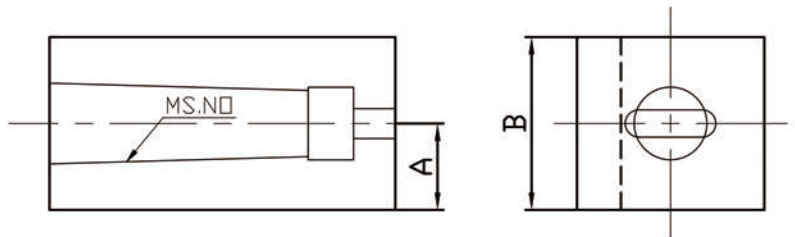


钻削莫氏锥孔刀夹

▼ **A1441010-A1441018** 订单号 Order NO.

MORSE TAPER HOLDER FOR DRILLING

- 此刀夹可代替尾座夹持锥度钻头进行钻削加工
 Drills with carriage by using power feed instead of tail stock easily centered or morse taper drills



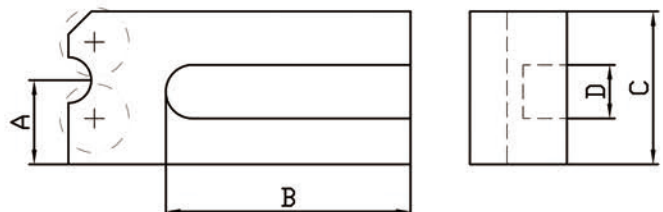
Order NO.	Type 规格	A(in)	B(in)	MS.NO 莫氏锥号	N.W KG	Price
A1441010	JH20-005	0.47	1.25	MS2	0.63	
A1441011	JH20-105	3/4	1-1/2	MS2	0.9	
A1441012	JH20-205	7/8	1-3/4	MS2	1.4	
A1441013	JH20-305	1	2.00	MS3	2.3	
A1441014	JH20-405	1-1/4	2-1/2	MS3	3	
A1441015	JH20-153	7/8	1-1/2	MS3	1	
A1441016	JH20-253	1	1-3/4	MS3	1.43	
A1441017	JH20-354	1-1/16	2-1/8	MS4	2.45	
A1441018	JH20-454	1-1/4	2-1/2	MS4	3.3	

滚花车削用刀夹

▼ **A1451010-A1451014** 订单号 Order NO.

KNURLING, TURNING AND FACING HOLDER

- 此刀夹可用来滚花，如装上方体车刀，可进行端面，镗孔等切削加工
 It may be used for knurling, if square tool is used, it may process end face, extered cutting, boring etc



Order NO.	Type 规格	A(in)	B(in)	C(in)	Clamping range (in) 夹持范围	Capacity Tool Bit (in) 夹持刀柄范围	N.W KG	Price
A1451010	JH20-010	0.53	1.77	1.1	3/16-1/2	1/2 x 3/16 x 3/16	0.34	
A1451011	JH20-110	7/8	2-1/2	1-9/16	3/16-1/2	3/4 x 3/8 x 1/4	0.48	
A1451012	JH20-210	1	2-5/8	1-3/4	1/4-5/8		0.85	
A1451013	JH20-310	1-3/16	3-1/8	2	1/2-3/4		1.15	
A1451014	JH20-410	1-7/16	3-3/4	2-1/2	1/2-1		1.95	



数控刀夹系列

NC TOOL HOLDER SERIES



- 本产品为数控车床、车削加工中心等必备附件，严格按照德国DIN69880标准生产，具有结构先进、制造精度高、使用方便和互换性强等优点。可选用不同类型规格的刀夹配置，在数控机床上进行车、钻、镗、等加工。

- It is essential machine tool accessories for working center of CNC machine, We produce according to German DIN69880 standard, it feature developed structure, high accuracy, convenient and alternative etc, It can satisfy the needs of turning, drilling, boring and milling etc, With various tool holders and allocate different types tool and accessory.



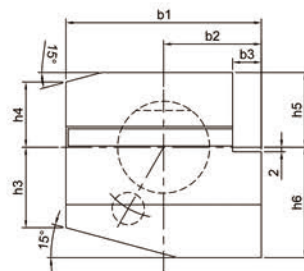
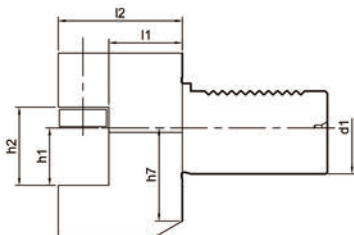


B1型径向右刀夹

AC011010-AC011015 订单号 Order NO.

TYPE B1 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE RIGHT, SHORT



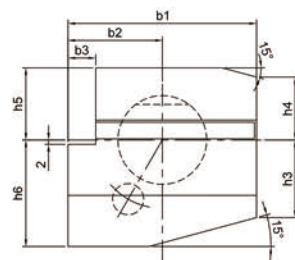
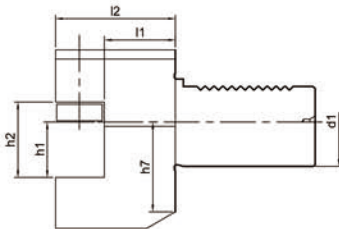
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AC011010	B1-16X12X24	16	42	23	5	12	17	15	15	20	22	19	13	24	
AC011011	B1-20X16X30	20	55	30	7	16	22	19	19	25	30	23	16	30	
AC011012	B1-30X20X40	30	70	35	10	20	29	26	22	28	38	30	22	40	
AC011013	B1-40X25X44	40	85	42.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC011014	B1-50X32X55	50	100	50	16	32	41	42	35	35	60	—	30	55	
AC011015	B1-60X32X60	60	125	62.5	16	32	41	46	42.5	42.5	62.5	—	30	60	

▼AC021010-AC021014 订单号 Order NO.

B2型径向左刀夹

TYPE B2 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE RIGHT, SHORT



Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC021010	B2-20X16X30	20	55	30	7	16	22	19	19	25	30	23	16	30	
AC021011	B2-30X20X40	30	70	35	10	20	29	26	22	28	38	30	22	40	
AC021012	B2-40X25X44	40	85	42.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC021013	B2-50X32X55	50	100	50	16	32	41	42	35	35	60	—	30	55	
AC021014	B2-60X32X60	60	125	62.5	16	32	41	46	42.5	42.5	62.5	—	30	60	

- 本产品为数控车床、车削加工中心等必备附件，严格按照德国DIN69880标准生产，具有结构先进、制造精度高、使用方便和互换性强等优点。可选用不同类型规格的刀夹配置，在数控机床上进行车、钻、镗、铣等加工。
- It is essential machine tool accessories for working center of CNC machine, We produce according to German DIN69880 standard, it feature developed structure high accuracy, convenient and alternative etc, It can satisfy the needs of turning, drilling, boring and milling etc, With various tool holders and allocate different types tool and accessory.



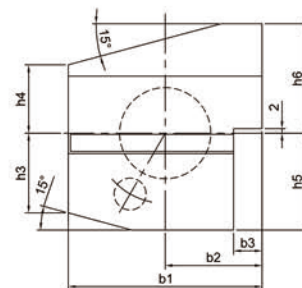
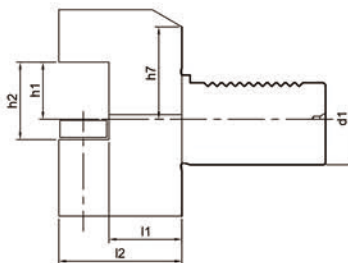


B3型径向右刀夹（刀具反装）

AC031010-AC031015 订单号 Order NO.

TYPE B3 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE OVERHEAD RIGHT, SHORT



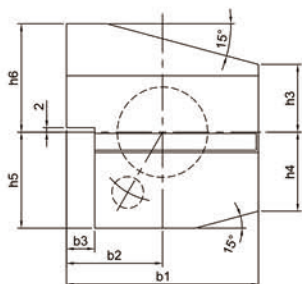
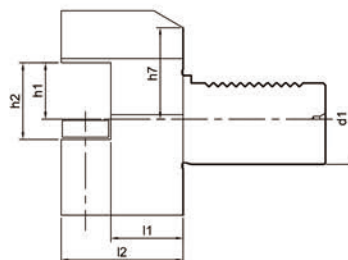
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AC031010	B3-16X12X24	16	42	23	5	12	17	15	15	20	22	19	13	24	
AC031011	B3-20X16X30	20	55	30	7	16	22	19	19	25	30	23	16	30	
AC031012	B3-30X20X40	30	70	35	10	20	29	26	22	35	38	28	22	40	
AC031013	B3-40X25X44	40	85	42.5	12.5	25	34	35	30	42.5	48	—	22	44	
AC031014	B3-50X32X55	50	100	50	16	32	41	42	35	50	60	—	30	55	
AC031015	B3-60X32X60	60	125	62.5	16	32	41	46	42.5	62.5	62.5	—	30	60	

▼AC041010-AC041014 订单号 Order NO.

B4型径向左刀夹（刀具反装）

TYPE B4 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE OVERHEAD LEFT, SHORT



Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC041010	B4-20X16X30	20	55	30	7	16	22	19	19	25	30	23	16	30	
AC041011	B4-30X20X40	30	70	35	10	20	29	26	22	35	38	28	22	40	
AC041012	B4-40X25X44	40	85	42.5	12.5	25	34	35	30	42.5	48	—	22	44	
AC041013	B4-50X32X55	50	100	50	16	32	41	42	35	50	60	—	30	55	
AC041014	B2-60X32X60	60	125	62.5	16	32	41	46	42.5	62.5	62.5	—	30	60	



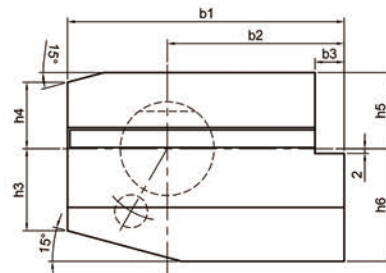
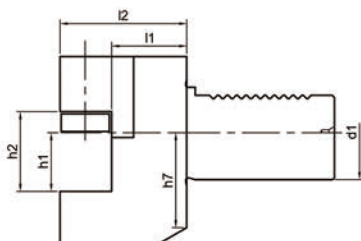


B5型径向右刀夹（加长型）

AC051010-AC051014 订单号 Order NO.

TYPE B5 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE RIGHT, LONG



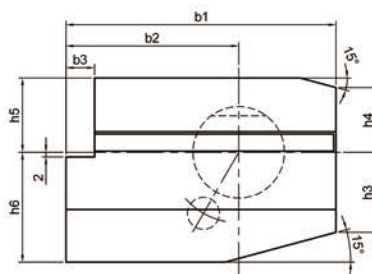
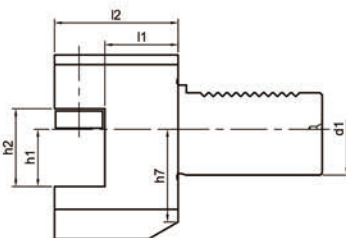
Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC051010	B5-20X16X30	20	75	50	7	16	22	19	19	25	30	23	16	30	
AC051011	B5-30X20X40	30	100	65	10	20	29	26	22	28	38	30	22	40	
AC051012	B5-40X25X44	40	118	75.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC051013	B5-50X32X55	50	130	80	16	32	41	42	35	35	60	—	30	55	
AC051014	B5-60X32X60	60	145	82.5	16	32	41	46	42.5	42.5	62.5	—	30	60	

▼AC061010-AC061014 订单号 Order NO.

B6型径向左刀夹（加长型）

TYPE B6 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE LEFT, LONG



Order NO.	Model	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC061010	B6-20X16X30	20	75	50	7	16	22	19	19	25	30	23	16	30	
AC061011	B6-30X20X40	30	100	65	10	20	29	26	22	28	38	30	22	40	
AC061012	B6-40X25X44	40	118	75.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC061013	B6-50X32X55	50	130	80	16	32	41	42	35	35	60	—	30	55	
AC061014	B6-60X32X60	60	145	82.5	16	32	41	46	42.5	42.5	62.5	—	30	60	



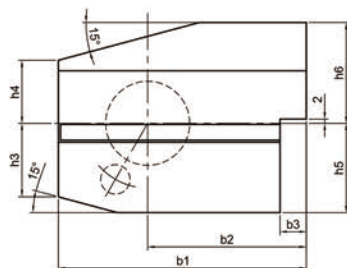
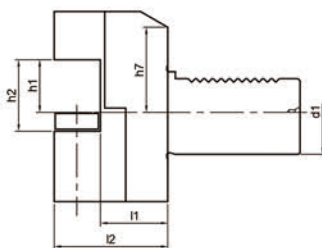


B7型径向右刀夹（加长型、刀具反装）

AC071010-AC071014 订单号 Order NO.

TYPE B7 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE OVERHEAD RIGHT, LONG



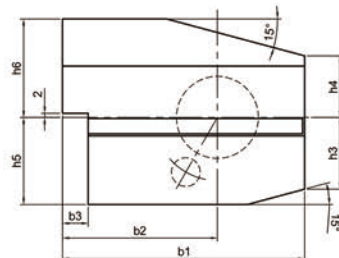
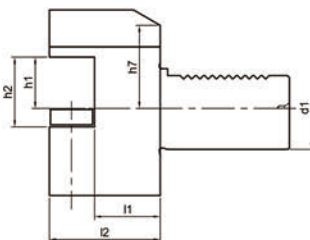
Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC071010	B7-20X16X30	20	75	50	7	16	22	19	19	25	30	23	16	30	
AC071011	B7-30X20X40	30	100	65	10	20	29	26	22	28	38	30	22	40	
AC071012	B7-40X25X44	40	118	75.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC071013	B7-50X32X55	50	130	80	16	32	41	42	35	35	60	—	30	55	
AC071014	B7-60X32X60	60	145	82.5	16	32	41	46	42.5	42.5	62.5	—	30	60	

▼AC081010-AC081014 订单号 Order NO.

B8型径向左刀夹（加长型、刀具反装）

TYPE B8 TOOL HOLDER

WITH SQUARE CROSSHOLDING FIXTURE OVERHEAD LEFT, LONG



Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	Price
AC081010	B8-20X16X30	20	75	50	7	16	22	19	19	25	30	23	16	30	
AC081011	B8-30X20X40	30	100	65	10	20	29	26	22	28	38	30	22	40	
AC081012	B8-40X25X44	40	118	75.5	12.5	25	34	35	30	32.5	48	—	22	44	
AC081013	B8-50X32X55	50	130	80	16	32	41	42	35	35	60	—	30	55	
AC081014	B8-60X32X60	60	145	82.5	16	32	41	46	42.5	42.5	62.5	—	30	60	

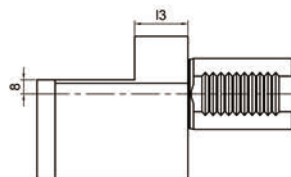
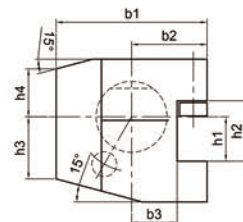
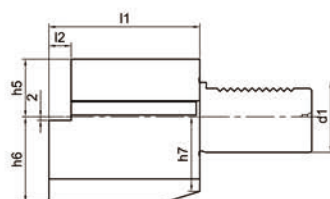




C1型轴向右刀夹

AC091010-AC091014 订单号 Order NO.

C1 TYPE AXIAL RIGHT BLADE CLAMP
WITH LONGITUDINAL SQUARE HOLDING FIXTURE, RIGHT

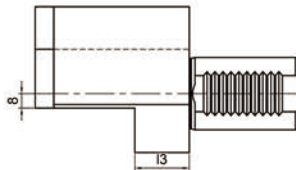
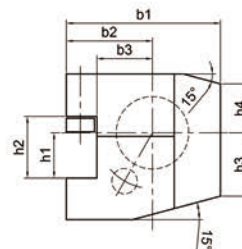
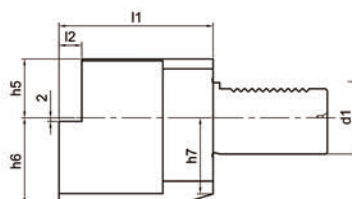


Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	l2	Price
AC091010	C1-20X16	20	65	40	26	16	22	19	19	25	30	23	50	—	30	
AC091011	C1-30X20	30	70	35	17	20	29	26	22	28	38	30	70	10	30	
AC091012	C1-40X25	40	85	42.5	21	25	34	35	30	32.5	48	—	85	12.5	30	
AC091013	C1-50X32	50	100	50	26	32	41	42	35	35	60	—	100	16	40	
AC091014	C1-60X32	60	125	62.5	33	32	41	46	42.5	42.5	62.5	—	125	16	40	

▼ AC101010-AC101014 订单号 Order NO.

C2型径向左刀夹

C2 TYPE RADIAL LEFT BLADE CLAMP



Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	l2	Price
AC101010	C2-20X16	20	65	40	26	16	22	19	19	25	30	23	50	—	30	
AC101011	C2-30X20	30	76	41	23	20	29	26	22	28	38	30	70	10	30	
AC101012	C2-40X25	40	90	47.5	25.5	25	34	35	30	32.5	48	—	85	12.5	30	
AC101013	C2-50X32	50	105	55	30.5	32	41	42	35	35	60	—	100	16	40	
AC101014	C2-60X32	60	125	62.5	33	32	41	46	42.5	42.5	62.5	—	125	16	40	



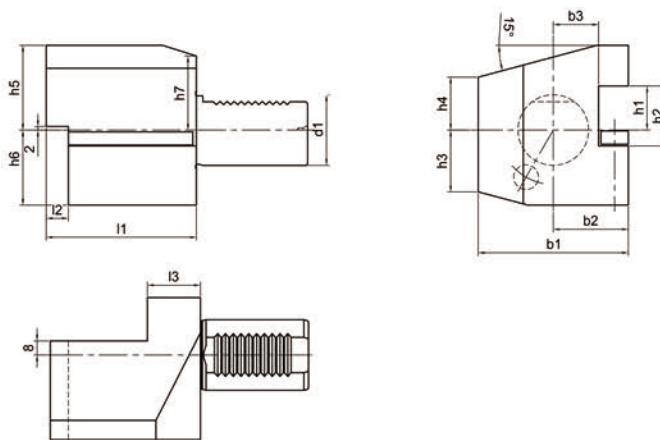


C3型轴向右刀夹（工具反装）

AC111010-AC111014 订单号 Order NO.

TYPE C3 TOOL HOLDER

WITH LONGITUDINAL SQUARE HOLDING FIXTURE OVERHEAD, RIGHT



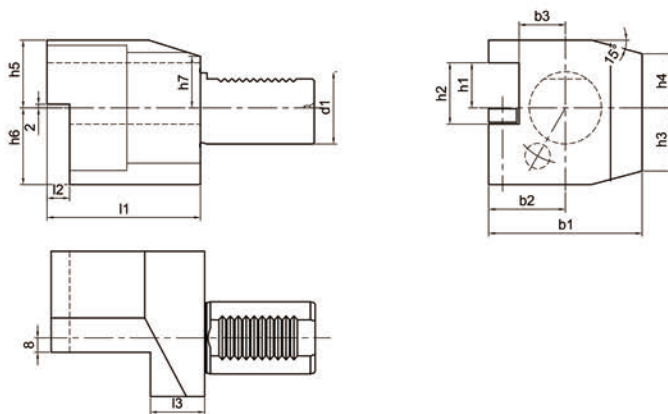
Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	l2	Price
AC111010	C3-20X16	20	65	40	26	16	22	19	19	30	25	23	50	—	30	
AC111011	C3-30X20	30	70	35	17	20	29	26	22	38	35	28	70	10	30	
AC111012	C3-40X25	40	85	42.5	21	25	34	35	30	48	42.5	—	85	12.5	30	
AC111013	C3-50X32	50	100	50	26	32	41	42	35	60	50	—	100	16	40	
AC111014	C3-60X32	60	125	62.5	33	32	41	46	42.5	62.5	62.5	—	125	16	40	

▼AC121010-AC121014 订单号 Order NO.

C4型轴向左刀夹（工具反装）

TYPE C4 TOOL HOLDER

WITH LONGITUDINAL SQUARE HOLDING FIXTURE OVERHEAD, LEFT



Order NO.	Type	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	h7	l1	l2	l2	Price
AC121010	C4-20X16	20	65	40	26	16	22	19	19	25	30	23	55	—	30	
AC121011	C4-30X20	30	76	41	23	20	29	26	22	28	38	28	70	10	30	
AC121012	C4-40X25	40	90	47.5	25.5	25	34	35	30	32.5	48	—	85	12.5	30	
AC121013	C4-50X32	50	105	55	30.5	32	41	42	35	35	60	—	100	16	40	
AC121014	C4-60X32	60	125	62.5	33	32	41	46	42.5	42.5	62.5	—	125	16	40	



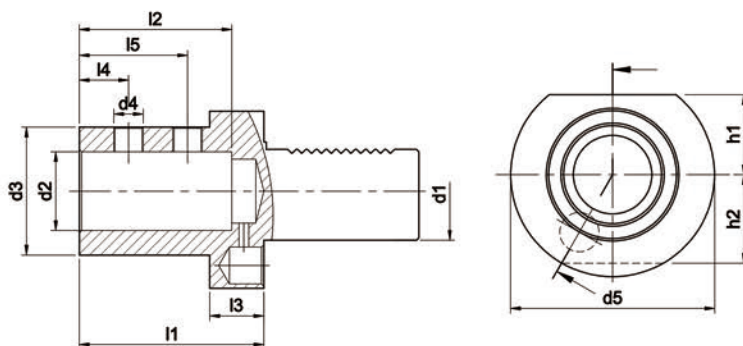


E1型圆柱孔刀夹（钻孔）

AC131010-AC131035 订单号 Order NO.

TYPE E1 TOOL HOLDER

FOR BORING BARS WITH CYLINDRICAL SHANK



Order NO.	Type	d1	d2	d3	d4	d5	h1	h2	l1	l2	l3	l4	l5	Price
AC131010	E1-20X16	20	16	36	M10X1	50	—	23	67	54	18	15	35	
AC131011	E1-20X20	20	20	40	M10X1	50	—	23	67	54	18	15	35	
AC131012	E1-20X25	20	25	45	M12X1	50	—	23	71	59	18	17	40	
AC131013	E1-30X10	30	10	30	M6	68	28	30	60	48	22	12	28	
AC131014	E1-30X12	30	12	32	M8X1	68	28	30	60	48	22	12	28	
AC131015	E1-30X16	30	16	36	M10X1	68	28	30	67	54	22	15	35	
AC131016	E1-30X20	30	20	40	M10X1	68	28	30	67	54	22	15	35	
AC131017	E1-30X25	30	25	45	M12X1	68	28	30	71	59	22	17	40	
AC131018	E1-30X32	30	32	52	M12X1	68	28	30	75	63	22	20	44	
AC131019	E1-40X12	40	12	32	M8X1	83	32.5	—	60	48	22	12	28	
AC131020	E1-40X14	40	14	34	M10X1	83	32.5	—	67	54	22	15	30	
AC131021	E1-40X16	40	16	36	M10X1	83	32.5	—	67	54	22	15	35	
AC131022	E1-40X20	40	20	40	M10X1	83	32.5	—	67	54	22	15	35	
AC131023	E1-40X25	40	25	45	M12X1	83	32.5	—	75	59	22	17	40	
AC131024	E1-40X32	40	32	52	M12X1	83	32.5	—	75	63	22	20	44	
AC131025	E1-40X40	40	40	65	M16X1	83	32.5	—	90	73	22	22	50	
AC131026	E1-50X20	50	20	40	M10X1	98	35	—	67	54	30	15	35	
AC131027	E1-50X25	50	25	45	M12X1	98	35	—	80	59	30	17	40	
AC131028	E1-50X32	50	32	52	M12X1	98	35	—	80	63	30	20	44	
AC131029	E1-50X40	50	40	65	M16X1	98	35	—	90	73	30	22	50	
AC131030	E1-50X50	50	50	75	M16X1	98	35	—	100	83	30	24	60	
AC131031	E1-60X20	60	20	40	M10X1	123	42.5	—	80	54	30	15	35	
AC131032	E1-60X25	60	25	45	M12X1	123	42.5	—	80	59	30	17	40	
AC131033	E1-60X32	60	32	52	M12X1	123	42.5	—	80	63	30	20	44	
AC131034	E1-60X40	60	40	65	M16X1	123	42.5	—	90	73	30	22	50	
AC131035	E1-60X50	60	50	75	M16X1	123	42.5	—	100	83	30	24	60	



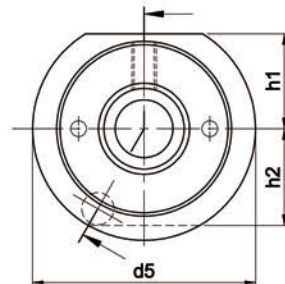
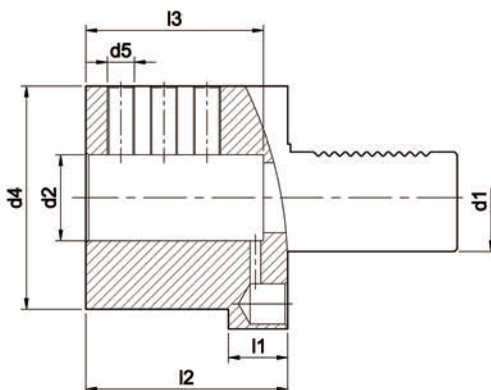


E2型圆柱孔刀夹（铣、镗孔）

AC141010-AC141044 订单号 Order NO.

TYPE E2 TOOL HOLDER

FOR BORING BARS WITH CYLINDRICAL SHANK



Order NO.	Type	d1	d2	d3	d4	d5	h1	h2	l1	l2	l3	Price
AC141010	E2-16X6	16	6	40	32	M6	18	18	13	44	34	
AC141011	E2-16X8	16	8	40	32	M6	18	18	13	44	34	
AC141012	E2-16X10	16	10	40	32	M6	18	18	13	44	34	
AC141013	E2-16X12	16	12	40	40	M8	18	18	13	44	34	
AC141014	E2-16X16	16	16	40	40	M8	18	18	13	44	34	
AC141015	E2-20X8	20	8	50	40	M6	—	23	18	50	41	
AC141016	E2-20X10	20	10	50	40	M6	—	23	18	50	41	
AC141017	E2-20X12	20	12	50	40	M8	—	23	18	50	41	
AC141018	E2-20X16	20	16	50	40	MB	—	23	18	50	41	
AC141019	E2-20X20	20	20	50	50	MB	—	23	18	50	41	
AC141020	E2-20X25	20	25	50	50	M8	—	23	18	60	51	
AC141021	E2-30X6	30	6	68	55	M6	28	30	22	60	41	
AC141022	E2-30X8	30	8	68	55	M6	28	30	22	60	51	
AC141023	E2-30X10	30	10	68	55	M6	28	30	22	60	51	
AC141024	E2-30X12	30	12	68	55	M8	28	30	22	60	51	
AC141025	E2-30X16	30	16	68	55	MB	28	30	22	60	51	
AC141026	E2-30X20	30	20	68	55	M8	28	30	22	60	51	
AC141027	E2-30X25	30	25	68	55	M8	28	30	22	60	51	
AC141028	E2-30X32	30	32	68	68	M8	28	30	22	75	61	
AC141029	E2-40X6	40	6	83	55	M6	32.5	—	22	75	41	
AC141030	E2-40X8	40	8	83	55	M6	32.5	—	22	75	51	
AC141031	E2-40X10	40	10	83	55	M6	32.5	—	22	75	51	
AC141032	E2-40X12	40	12	83	55	M8	32.5	—	22	75	61	
AC141033	E2-40X16	40	16	83	55	M10	32.5	—	22	75	61	
AC141034	E2-40X20	40	20	83	55	M10	32.5	—	22	75	61	
AC141035	E2-40X25	40	25	83	55	M10	32.5	—	22	75	61	
AC141036	E2-40X32	40	32	83	83	M10	32.5	—	22	75	61	
AC141037	E2-50X10	50	10	98	68	M6	35	—	30	90	51	
AC141038	E2-50X12	50	12	98	68	M8	35	—	30	90	61	
AC141039	E2-50X16	50	16	98	68	M10	35	—	30	90	76	
AC141040	E2-50X20	50	20	98	68	M12	35	—	30	90	76	
AC141041	E2-50X25	50	25	98	68	M12	35	—	30	90	76	
AC141042	E2-50X32	50	32	98	68	M12	35	—	30	90	76	
AC141043	E2-50X40	50	40	98	98	M12	35	—	30	90	76	
AC141044	E2-50X50	50	50	98	98	M12	35	—	30	100	86	



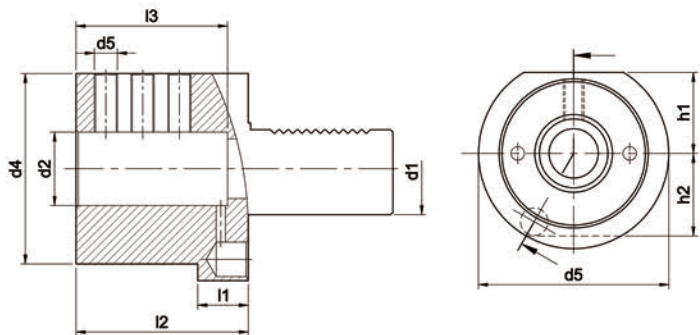


E2型圆柱孔刀夹（铣、镗孔）

AC151010-AC151015 订单号 Order NO.

TYPE E2 TOOL HOLDER

FOR BORING BARS WITH CYLINDRICAL SHANK

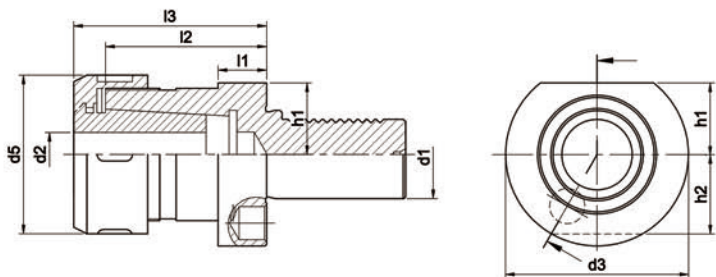


Order NO.	Type	d1	d2	d3	d4	d5	h1	h2	l1	l2	l3	Price
AC151010	E2-60X16	60	16	123	68	M10	42.5	—	30	90	76	
AC151011	E2-60X20	60	20	123	68	M12	42.5	—	30	90	76	
AC151012	E2-60X25	60	25	123	68	M12	42.5	—	30	90	76	
AC151013	E2-60X32	60	32	123	68	M12	42.5	—	30	90	76	
AC151014	E2-60X40	60	40	123	98	M12	42.5	—	30	90	76	
AC151015	E2-60X50	60	50	123	98	M12	42.5	—	30	100	86	

▼ AC161010-AC161021 订单号 Order NO.

E3型 E0C夹头刀夹（DIN6388）

TYPE E3 COLLET HOLDER



Order NO.	Type	d1	d2		d3	d4	d5	l1	l2	l3	h1	h2	Price
			EOC A	EOC B									
AC161010	E3-16X16	16	1~12	—	40	6.7	35	13	36	45.5	18	18	
AC161011	E3-20X16	20	2~16	5~16	50	9	43	18	42	57	—	23	
AC161012	E3-20X20	20	2~20	6~20	50	9	50	18	46	62	—	23	
AC161013	E3-30X16	30	2~16	5~16	68	16.5	43	22	42	57	28	30	
AC161014	E3-30X25	30	2~25	6~25	68	16.5	60	22	59	75	28	30	
AC161015	E3-40X25	40	2~25	6~25	83	20.5	60	22	59	75	32.5	—	
AC161016	E3-40X32	40	4~32	10~32	83	20.5	72	22	73	90	32.5	—	
AC161017	E3-50X25	50	2~25	6~25	98	25.5	60	30	59	75	35	—	
AC161018	E3-50X32	50	4~32	10~32	98	25.5	72	30	73	90	35	—	
AC161019	E3-60X25	60	2~25	6~25	123	40.5	60	30	59	75	42.5	—	
AC161020	E3-60X32	60	4~32	10~32	123	40.5	72	30	73	90	42.5	—	
AC161021	E3-60X40	60	6~29.5	30~40	123	40.5	85	30	82	100	42.5	—	

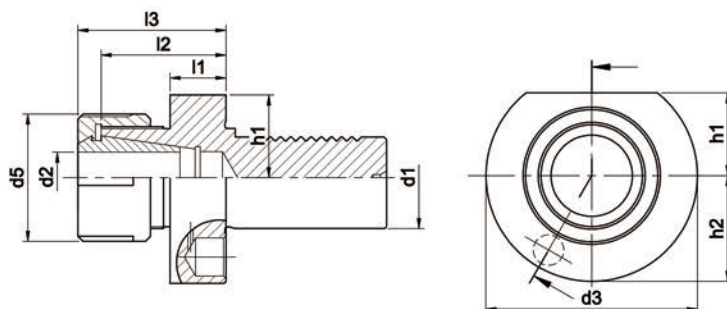




E4型 ER夹头刀夹 (DIN6499)

AC171010-AC171019 订单号 Order NO.

TYPE E4 COLLET HOLDER

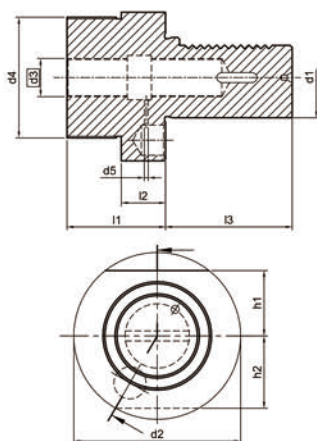


Order NO.	Type	d1	ER collet	d2	d3	d4	d5	h1	h2	l1	l2	l3	Price
AC171010	E4-16X16	16	ER16	1~10	40	6.7	28	18	18	13	39.8	50	
AC171011	E4-16X20	16	ER20	1~13	40	6.7	35	18	18	13	32	44	
AC171012	E4-16X10	20	ER25	2~16	50	9	42	—	23	18	38	50	
AC171013	E4-20X32	20	ER32	3~20	50	9	50	—	23	18	49.5	62	
AC171014	E4-30X25	30	ER25	2~16	68	16.5	42	28	30	22	45	57	
AC171015	E4-30X40	30	ER40	3~26	68	16.5	63	28	30	22	56	70	
AC171016	E4-40X32	40	ER32	3~20	83	20.5	50	32.5	—	22	49.5	62	
AC171017	E4-40X40	40	ER40	3~26	83	20.5	63	32.5	—	22	61	75	
AC171018	E4-50X40	50	ER40	3~26	98	25.5	63	35	—	30	61	75	
AC171019	E4-60X40	60	ER40	3~26	123	28.5	63	42.5	—	30	61	75	

▼AC181010-AC181023 订单号 Order NO.

F型莫式锥孔刀夹

TYPE F TOOL HOLDER



Order NO.	Type	d1	MT	d2	d3	d4	d5	h1	h2	l1	l2	l3	Price
AC181010	F-20XMS1	20	1	50	12.07	—	—	—	23	23	—	40	
AC181011	F-25XMS1	25	1	58	12.07	—	—	25	25	23	—	48	
AC181012	F-25XMS2	25	2	58	17.78	—	5	25	25	27	—	48	
AC181013	F-30XMS1	30	1	68	12.065	—	—	28	30	27	—	55	
AC181014	F-30XMS2	30	2	68	17.78	—	5	28	30	27	—	55	
AC181015	F-40XMS2	40	2	83	17.78	55	5	32.5	—	36	22	63	
AC181016	F-40XMS3	40	3	83	23.825	58	6	32.5	—	36	22	63	
AC181017	F-40XMS4	40	4	83	31.267	68	7	32.5	—	80	22	63	
AC181018	F-50XMS2	50	2	98	17.78	55	5	35	—	36	30	78	
AC181019	F-50XMS3	50	3	98	23.825	58	6	35	—	36	30	78	
AC181020	F-50XMS4	50	4	98	31.267	68	7	35	—	50	30	78	
AC181021	F-60XMS3	60	3	123	23.825	58	6	42.5	—	36	30	94	
AC181022	F-60XMS4	60	4	123	31.267	68	7	42.5	—	50	30	94	
AC181023	F-60XMS5	60	5	123	44.399	98	7	42.5	—	63	30	94	

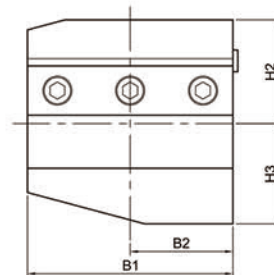
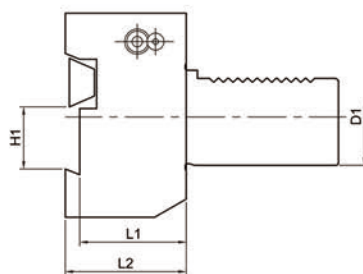




Q1型切断刀夹

AC191010-AC191016 订单号 Order NO.

TYPE Q1 PARTING OFF TOOL HOLDER RIGHT

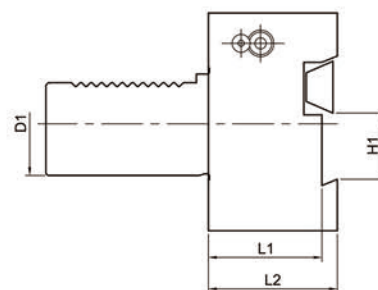
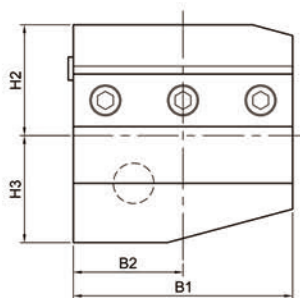


Order NO.	Type	D1	H1	B1	B2	H2	H3	L1	L2	Price
AC191010	Q1-25X26	25	26	60	30	28	36	44	50	
AC191011	Q1-30X26	30	26	70	35	32.5	38.5	44	50	
AC191012	Q1-40X26	40	26	85	42.5	43	41.5	44	50	
AC191013	Q1-40X32	40	32	85	42.5	43	41.5	44	50	
AC191014	Q1-50X26	50	26	100	50	43	45	44	50	
AC191015	Q1-50X32	50	32	100	50	43	45	44	50	
AC191016	Q1-60X32	60	32	125	62.5	48	55	44	50	

▼ AC201010-AC201016 订单号 Order NO.

Q2型切断刀夹

TYPE Q2 PARTING OFF TOOL HOLDER LEFT



Order NO.	Type	D1	H1	B1	B2	H2	H3	L1	L2	Price
AC201010	Q2-25X26	25	26	60	30	28	36	44	50	
AC201011	Q2-30X26	30	26	70	35	32.5	38.5	44	50	
AC201012	Q2-40X26	40	26	85	42.5	43	41.5	44	50	
AC201013	Q2-40X32	40	32	85	42.5	43	41.5	44	50	
AC201014	Q2-50X26	50	26	100	50	43	45	44	50	
AC201015	Q2-50X32	50	32	100	50	43	45	44	50	
AC201016	Q2-60X32	60	32	125	62.5	48	55	44	50	

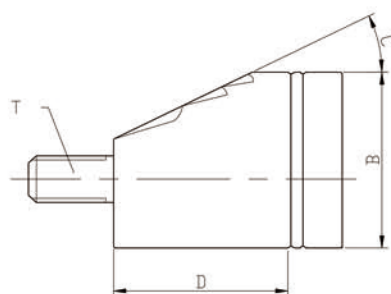




VDI 刀座锁销

AC211010-AC211018 订单号 Order NO.

LOCKING WEDGE FOR VDI TOOL HOLDERS



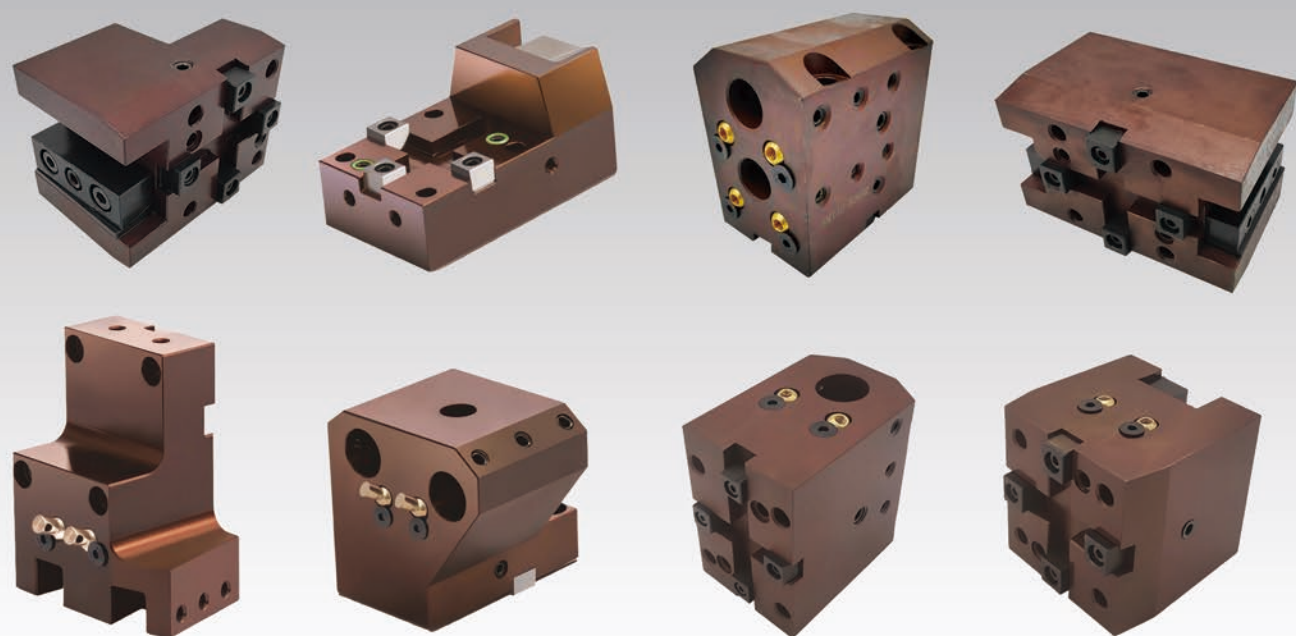
- 锻造工艺使刀座具有更高的力学性能，材料组织更细密
- 真空环境中，高压氦气渗氦，使表面硬度更高
- 优选合金钢，稳定耐用，使用寿命长
- The forging process endows the tool holder with higher mechanical properties and a finer material structure
- In a vacuum environment, high-pressure helium gas infiltrates helium, Improve surface hardness.
- Preferred alloy steel, stable and durable, with a long service life

Order NO.	Type	T	B	C	D	Price
AC211010	VDI 16/W-16	M5	22	20	16	
AC211011	VDI 20/W-18	M6	28	20	18	
AC211012	VDI 30/W-22	M8	34	20	22	
AC211013	VDI 40/W-28	M10	42	20	28	
AC211014	VDI 40/W-40	M10	44	20	40	
AC211015	VDI 50/W-36	M10	48	25	36	
AC211016	VDI 50/W-50	M12	56	25	50	
AC211017	VDI 60/W-42	M12	54	25	42	
AC211018	VDI 80/W-50	M16	70	25	50	



固定刀座系列

FIXED TOOL HOLDER



- 刀座性能稳定，使用刀座增加刀具的稳定性
提高进刀速度与切削量
- 紧密贴合，适配度广，并且能与其精密贴合
防止振刀的出现
- 夹持范围广，内孔夹持范围广，无需再次对
刀调正

- The performance of the tool holder is stable, and
using the tool holder increases the stability of the
tool, improves the feed speed and cutting amount
- Tight fit, wide adaptability, and can be precisely
adhered to prevent the occurrence of vibration
knives
- Wide clamping range, wide clamping range of inner
hole, no need to adjust the knife again

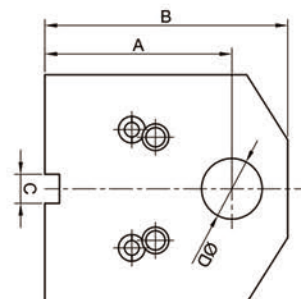
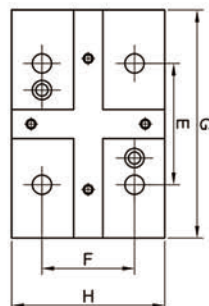




BMT系列镗孔固定刀座

AC221010-AC221018 订单号 Order NO.

BMT SERIES BORING FIXED TOOL HOLDER

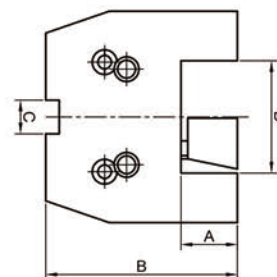
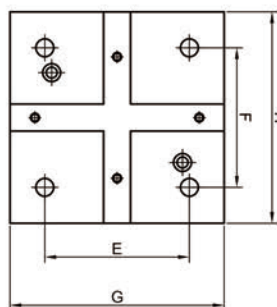


Order NO.	Type	A	B	C	D	E	F	G	H	Price
AC221010	B402560	60	83	12	25	50	60	94	63	
AC221011	B402585	85	108	12	25	50	60	94	63	
AC221012	B403260	60	83	12	32	50	60	94	63	
AC221013	B453265	65	88	15	32	58	58	95	75	
AC221014	B554060	60	97	15	40	64	64	105	86	
AC221015	B554085	85	115	15	40	64	65	105	86	
AC221016	B654080	80	110	18	40	73	70	120	98	
AC221017	B6550100	100	130	18	50	73	70	120	98	
AC221018	B756090	90	130	25	50	90	90	126	112	

▼ AC231010-AC231015 订单号 Order NO.

BMT系列端面固定刀座

BMT SERIES END FACE FIXED TOOL HOLDER



Order NO.	Type	A	B	C	D	E	F	G	H	Price
AC231010	F402045	20	65	12	40	60	50	81	75	
AC231011	F452560	25	85	15	50	58	58	86	90	
AC231012	F552560	25	85	15	50	64	64	95	95	
AC231013	F652575	25	100	18	50	70	73	110	98	
AC231014	F6532100	32	100	18	64	70	73	110	98	
AC231015	F7540115	40	115	25	80	90	90	126	130	

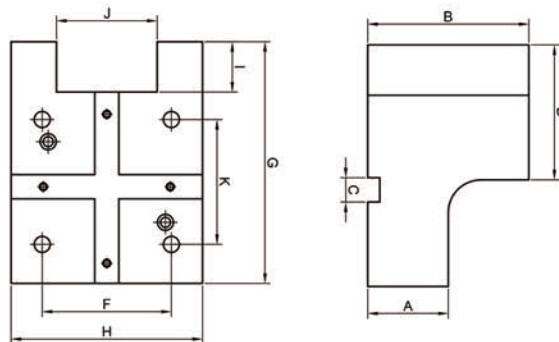




BMT系列外径固定刀座

AC241010-AC241015 订单号 Order NO.

BMT SERIES OUTER DIAMETER FIXED TOOL HOLDER

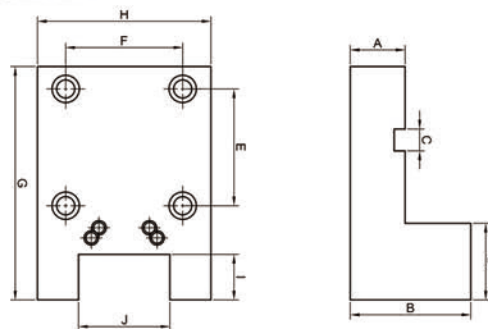
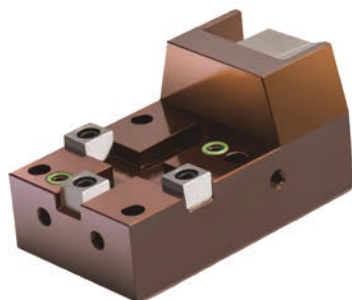


Order NO.	Type	A	B	C	D	E	F	G	H	I	J	Price
AC241010	C402055	30	55	12	58.5	60	50	97	75	20	40	
AC241011	C452580	40	80	15	67	58	58	110	85	25	50	
AC241012	C552580	40	80	15	70	64	64	120	95	25	50	
AC241013	C652580	40	80	18	70	70	73	130	98	25	50	
AC241014	C6532100	40	100	18	77.5	70	73	137.5	98	32	64	
AC241015	C7540100	40	100	25	85	90	90	157	130	40	80	

▼ AC251010-AC251011 订单号 Order NO.

BMT系列反向外径固定刀座

BMT SERIES REVERSE OUTER DIAMETER FIXED TOOL HOLDER



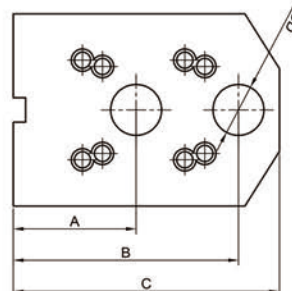
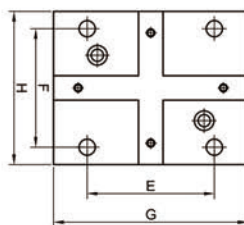
Order NO.	Type	A	B	C	D	E	F	G	H	I	J	Price
AC251010	C452566-FX	38	66	15	42	58	58	128	75	25	50	
AC251011	C552566-FX	30	66	15	48	64	64	145	88	25	50	



BMT系列直双孔固定刀座

AC261010-AC261014 订单号 Order NO.

BMT SERIES STRAIGHT DOUBLE HOLE FIXED TOOL HOLDER

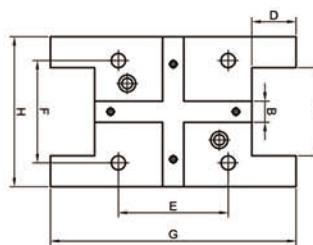


Order NO.	Type	A	B	C	D	E	F	G	H	I	Price
AC261010	B45-S20S40/75	40	75	95	20	60	50	128	63	12	
AC261011	B45-S20S60/110	60	110	130	20	58	58	145	75	15	
AC261012	B55-S25S65/110	65	110	127	25	64	64	145	86	15	
AC261013	B55-S25S-95/135	95	135	151	25	64	64	145	86	15	
AC261014	B65-S25-65/110	65	110	127	25	70	73	145	98	18	

▼ AC271010-AC271011 订单号 Order NO.

BMT系列双侧外径固定刀座

BMT SERIES DOUBLE SIDE DIAMETER FIXED TOOL HOLDER



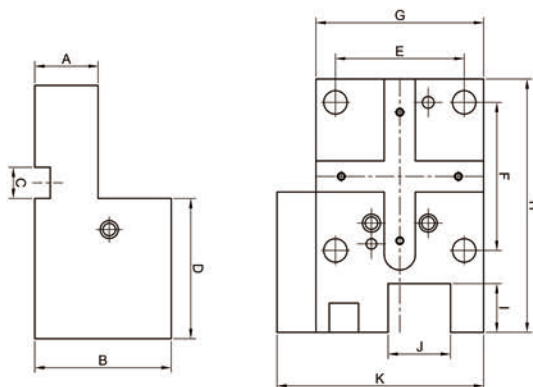
Order NO.	Type	A	B	C	D	E	F	G	H	Price
AC271010	SC452580	80	15	50	25	58	58	141	85	
AC271011	SC552580	80	15	50	25	64	64	151	88	



BMT系列单侧斜双外径固定刀座

AC281010-AC281011 订单号 Order NO.

BMT SERIES SINGLE-SIDED OBLIQUE OUTER DIAMETER FIXED TOOL HOLDER

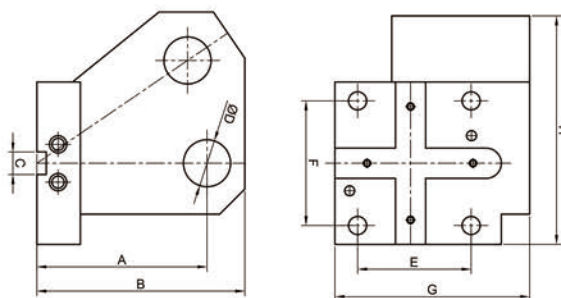


Order NO.	Type	A	B	C	D	E	F	G	H	I	J	K	Price
AC281010	C45-S20-70	32.2	70	15	72	58	58	75	130	20	20	108.1	
AC281011	C55-S20-65	30	65	15	68.5	64	64	85	120	25	40	106.2	

▼ AC291010-AC291011 订单号 Order NO.

BMT系列斜双内孔固定刀座

BMT SERIES ANGLED INNER HOLE FIXED TOOL HOLDER



Order NO.	Type	A	B	C	D	E	F	G	H	Price
AC291010	B45-S25-85	85	105	15	25	58	58	105	120.2	
AC291011	B55-S25-85	85	105	15	25	64	64	112	125	

